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D350-607-541
Job Sheet 188727



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/15/19

Job Tracking No:

Due Date: 2/19/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/19/19	0.00	0.00	Start Up Stores/Pkg-2		FEB 20 2019
110	Packaging	1 pcs		2/19/19	0.00	0.00	Packaging1-3		
120	QC	1 pcs		2/19/19	0.00	0.00	QC4		
130	Packaging	1 pcs		2/19/19	0.00	0.00	Packaging3-1		
135	DC	1 pcs		2/19/19	0.00	0.00	DC		
140	QC21-FG	1 Ea		2/19/19	0.00	0.00	QC21		FEB 26 2019

Part Op 130 - Package as per PPPD350-607-541

Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-607-541 CHG008

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5103954
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5115326
AN4C15	BOLT	1 Ea (1 ea)	90-Start up Operation	5119859
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5144730
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5142126
D4086-200	Placard, Max Load	1 pcs (1 ea)	90-Start up Operation	5112504
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	90-Start up Operation	5145761
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	90-Start up Operation	5135932
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5151957
D4917-300	Placard, Max Load	1 pcs (1 ea)	90-Start up Operation	5124504
MS17984-C413	Quick Release Pin	1 pcs (1 ea)		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					

			90-Start up Operation	5143759
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5149814
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	5144985
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5124667
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	5131202-2x8 5152652x4
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5044189
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	5142793
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	110-Packaging	5155054
D4030-041	Long Basket Assembly (350)	1 Ea (1 ea)	110-Packaging	5156745

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	65	0
	AN4-13A	6	474	0
	AN4C15	1	54	0
	D2690-6	1	47	0
	D3912-041	1	16	0
	D4085-3	1	37	0
	D4086-200	1	14	0
	D4150-041	1	11	0
	D4151-041	1	13	0
	D4151-043	1	9	0
	D4917-300	1	20	0
	MS17984-C413	1	60	0
	MS21042L4	6	1,978	0
	MS24665-151	1	68	0
	NAS1149C0463R	3	453	0
	NAS1149F0432P	12	916	0
	NAS1515H4L	2	236	0
110-Packaging	D350-607-511	1	8	0
	D4030-041	1	0	0

Part Specifications

Specifications could not be found.

e.marie

DART
AEROSPACE

Container No: S155013

Part: D350-607-541

Job No: 188727

Serial No/Batch: S155013

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7a F Add STC SR002131

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
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